High Pressure Portable Pump Instructions

**1 SET UP**
- Find flat ground or create flat ground. Keep suction lift as low as possible.
- Unfold berms and ensure sides are fully extended.
- Place absorbent pads in berms. In rough/rocky terrain, use two pads in pump berm.
- Place high pressure pump in one containment berm and the fuel can(s) in the other berm.
- Locate fuel cans as far away from hot engine parts as possible; orient pump so exhaust does not vent directly on fuel can.
- Secure pump and fuel can if necessary to prevent creep and to maintain position.

**2 FUEL MIXING AND REFUELLING**
- If fuel is pre-mixed (red or greenish colored), then no mixing is required. (Alaska and other areas provide pre-mixed fuel.)
- If fuel is straw or clear colored then mix fuel with 2 cycle oil according to Manufacturer’s recommendation of 24:1 (for every 5 gallons of gas add approximately 1 quart oil):
  - Pour approximately one gallon of gas into pump-adapted can.
  - Add appropriate amount of 2 cycle oil to gas then shake can vigorously.
  - Add remainder of gas and shake can again.
- Label fuel mixture on tag and attach to pump-adapted can.
- Attach fuel line to pump adapted can.

**3 START UP**
1) Open air vent in fuel tank.
2) If engine is cold move choke lever to start position. If engine is warm move choke to run position.
3) Move throttle lever to start/warm up position.
4) Slowly pump fuel bulb until fuel mixture (in clear fuel tube) is just touching bottom of carburetor.
5) If pump is equipped with an on/off switch, turn switch on.
6) On Mark III pump, ensure over-speed reset rod is pushed in.
7) Pull starter rope with short quick pulls (typically 2 to 4 pulls) until engine ‘pops’.
8) Immediately set choke lever to run position.
9) Pull starter rope approximately 1 to 3 more times and engine should start.
10) Allow engine 2 minutes to warm up (throttle lever should still be at start/warm up position) before moving throttle to run.

**4 OPERATE**
- Water must be flowing through the pump head at all times.
- Crack nozzle or open check and bleeder valve.
- Grease pump head with one squirt of grease once a shift (or every 8 hours) at grease/zerk fitting.

Caution: Follow this step carefully to avoid flooding the engine.

**5 SHUT DOWN**
- Allow engine to idle for one minute.
- Move the throttle to the “stop” position.
- At end of shift remove male end of fuel line quick connect from base of fuel can; allow engine to run out of gas.
- In freezing conditions, drain pump head.

ENSURE ALL FUEL IS MIXED PROPERLY BEFORE USING PUMP
TROUBLESHOOTING

If pump will not start or run follow these steps:

1) On the Mark III, check the overspeed reset rod. If rod is pushed in, move on to 2. If rod is out the pump has lost its prime. Do not attempt to restart pump until the problem is located and corrected; check for these problems:
   - Suction hose connections are leaking.
   - Suction hose is defective.
   - Priming cap is loose.
   - Foot valve not fully submerged in water source (1 foot minimum)

2) Check the spark plug by removing it from the engine. If the spark plug electrode is dry, move on to 3. If spark plug is wet with fuel, the engine could be flooded. Follow these steps:
   - Place spark plug on top of cylinder head with spark plug wire attached (spark plug is now grounded).
   - Remove fuel supply line from engine.

3) If the spark plug looks normal, move on to 4. If the spark plug has an excess of carbon on the electrode replace the spark plug and try to start.

4) Check for ignition spark:
   - Ensure spark plug is grounded.
   - Crank engine and look for spark across spark plug gap. The plastic cover of the iRPG is approximately .020” thick and can be used to check the spark plug gap if feeder gauge is not available. Do not use a dime to check the plug gap.
   - With choke and throttle in full open (run/run) position, pull starter cord several times until fuel is exhausted.
   - Reinstall crankcase plug with copper gasket attached.

5) Check fuel system for these problems:
   - Loose connections; fuel leaking
   - Fuel can is not vented
   - Fuel supply line defective
   - Water or dirt in the fuel system

6) Use flagging to identify any mechanical problems with pump.

If there is an ignition spark, move on to 5. If there is no spark, pump will need to be repaired.